



OLIN CORPORATION
SALES SPECIFICATION

PAGE 1

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Effective Date: 04/28/2016

Supersedes Date: 02/06/2013

Name: DOWPER™ Solvent

Specification Number: 000000025202

Previous Specified Material: 00025202

Additional Product Information:

Perchloroethylene

Shelf Life				
Container Type	Conditions of Handling	Conditions of Storage	Shelf Life	Deterioration Characteristics
Bulk			2 Years	
Drum			2 Years	

Government and Industry Standards

ASTM D4081

DIN 53978

Final Testing Requirements				
Test and Test Condition	Limit	Unit	Method	Note
Water	30 Max	ppm	ASTM D3401	
Color, Pt-Co	15 Max		ASTM D2108	
Non Volatile Residue	10 Max	ppm	ASTM D2109	
Alkalinity (as NaOH)	15 — 30	ppm	ASTM D2106	
Perchloroethylene	99.900 Min	WT%	ASTM D6806	

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External Notes

- 1 Latin America Water Content: <60 ppm, based on market demand
- 2 Shelf life is 2 years from date of packaging.
- 3 Typical Properties:
Specific Gravity, 25/25: 1.618 - 1.622
Distillation Range @ 760mmHg, IBP-DP: 120.5 - 122.0 degC
Stability with Copper: Pass

READ PRECAUTIONARY INFORMATION AND MATERIAL SAFETY SHEETS. THIS PRODUCT IS SHIPPED IN COMPLIANCE WITH APPLICABLE LAWS AND REGULATIONS REGARDING CLASSIFICATION, PACKAGING, SHIPPING AND LABELING.